KARKASKIMYA COMPANY (JOINT STOCK)

Http://www.karkaskimya.com Tel: 98-31-54211492 Email:karkaskimya@yahoo.com Fax: 98-31-54211493

Industrial Park Ooreh Natanz / Iran

Technical Data Sheet

Introduction

Product Name: DOKAF (Targe) PVC -Adhesive(Solvent cement for PVC plastic pipes).

(Mixture of PVC resin and organic solvents)

Form : Syrupy liquid Base : PVC resin

Solvents : Approved organic solvents, cyclohexanon, THF

Appearance : clear white or grey syrupy liquid with ethereal odor

Specific gravity: 0.95- 0.96 Kg/L

Shelf Life : Up to one year in closed and suitable container at temperature +5 to +30

degree centigrade

Package: 250 gr.Net wt. sealed can (24 cans shrinkage) , 125ml tubes (36 pieces

in Box). 1 Kg sealed Can (6 Cans shrinkage)

Usage : For PVC plastic pipes, fittings, profiles and sheets like Drinking water pipes, agricultural piping systems, technical piping equipments, and technical drainage systems with PVC hard material.

How to use : Apply DOKAF PVC high pressure Adhesive on both surfaces, hold the combined pipes firmly for a few seconds, and do not remove the combined pipe from their place for ten minutes. The pipe can be used after 8 hours and pressure test can be applied after 24 hours.

Health Effects

Warning from Label : Store in cool, dry, well ventilated place. Close container after each use .Vapors may ignite explosively. Use only with adequate ventilation. Use eye protection while handling. If swallowed drink water. DO NOT INDUCE VOMITING call a physician or poison control center immediately. If inhaled, get first aid and seek medical attention, if feeling persists. In case of eye and skin contact, immediately flush with water for 15 minutes and seek medical attention, if irritation persists. Chronic exposure to this material may cause target organ effects. Obtain copy of the Material Safety Sheet from distributor for details. KEEP OUT OF REACH OF CHILDREN.

Acute Health Effects: From MSDS

Inhalation May cause irritation of mucous membranes, nose and throat, headache, dizziness, nausea, numbness of extremities and narcosis in high concentration.

Eye Contact: Vapors or direct contact may cause irritation.

Skin contact: May possibly be absorbed through the skin

Ingestion May be aspirated in to lungs or cause systemic effects desorbed under inhalation Carcinogenicity: MSDS. The ingredients in this product are not identified as carcinogens.

Handling/Disposal: Handling: MSDS. Keep away from heat, sparks and flames. Store in cool, dry place .Containers even empties will retain residue and vapors. Disposal: MSDS .Dispose of in accordance with applicable federal state and local regulation